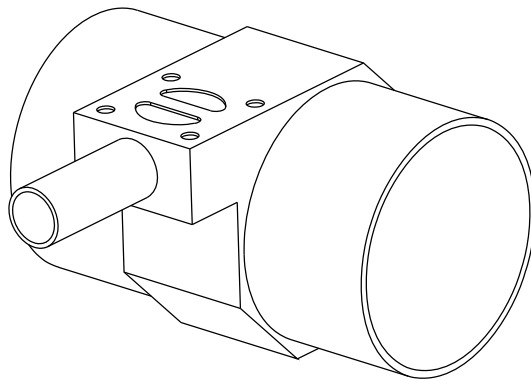
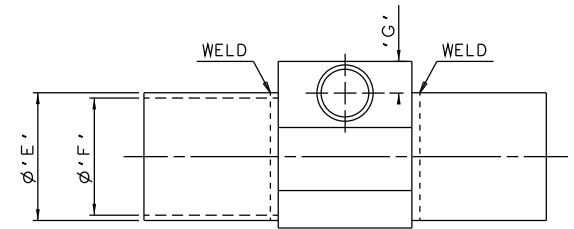
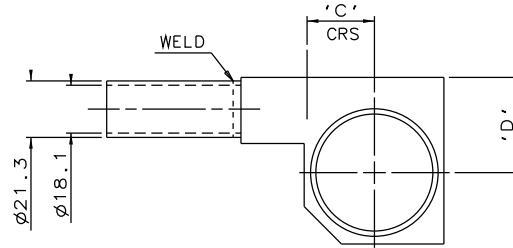
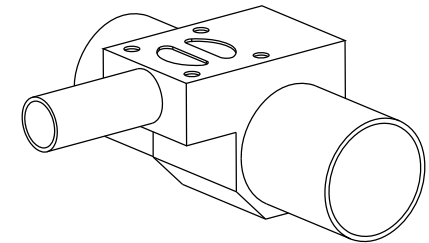
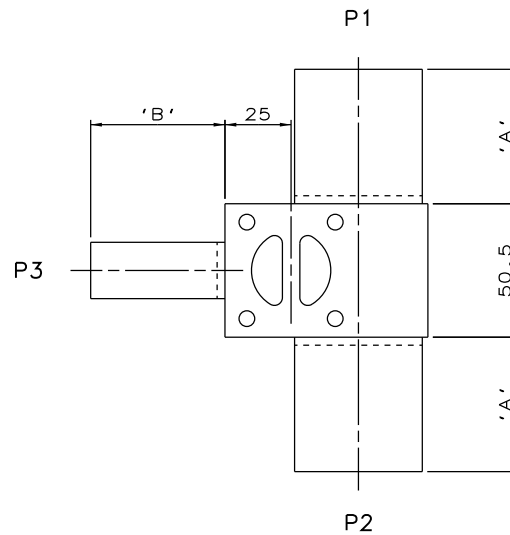


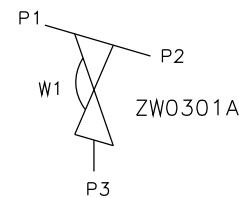
DN15 MAINLINE ONLY



DN65 TO DN100
MAINLINE ONLY



DN20 TO DN50
MAINLINE ONLY



ORIENTATION AS PER
P&ID DIAGRAM FOR
OPTIMUM DRAINABILITY.

MAINLINE SIZE mm	A mm	B mm	C mm	D mm	ϕE mm	ϕF mm	G mm	BODY WEIGHT Kgs
DN15	50.8	50.8	12.1	23.5	21.3	18.1	12.7	0.7
DN20	50.8	50.8	15.2	26.0	26.9	23.7	13.0	0.6
DN25	50.8	50.8	18.2	30.0	33.7	29.7	12.7	0.8
DN32	50.8	50.8	22.2	34.0	42.4	38.4	12.7	1.0
DN40	50.8	50.8	25.5	36.0	48.3	44.3	12.7	1.0
DN50	50.8	50.8	30.7	40.0	60.3	55.1	12.7	1.5
DN65	50.8	50.8	38.5	44.0	76.1	70.9	12.7	1.6
DN80	50.8	50.8	45.2	47.0	88.9	83.7	13.7	1.7
DN100	101.6	50.8	57.9	60.2	114.3	109.1	12.7	2.9

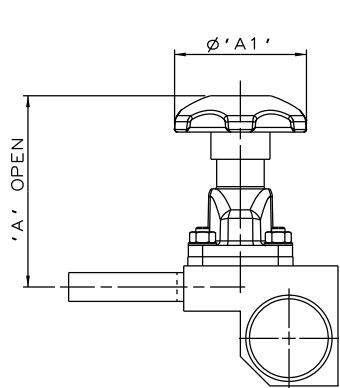
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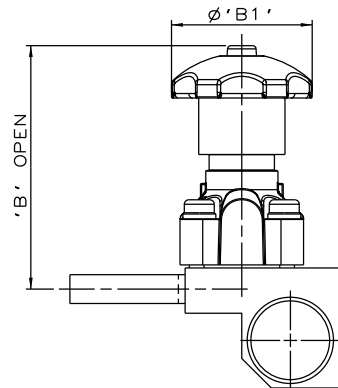
Saunders
The Science Inside

Title
SCHEDULE OF LEADING DIMENSIONS FOR DN15 WEIR
'T' BODY WITH ISO 1127 S1 BUTT WELD ENDS

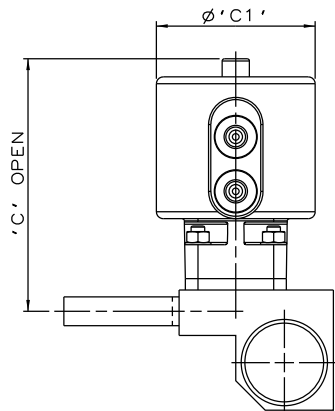
Drawn JRD	Date 13.10.11	UNCONTROLLED IN HARD COPY FORMAT	
Checked RND	Date 22.03.12		
First Angle Projection Method E	DO NOT SCALE	Drawing No. WEB-074	Issue. 2



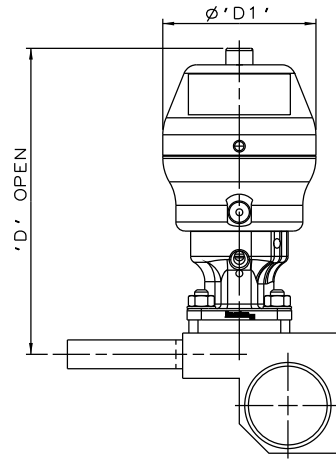
SS NON SEALED
BONNET ASSEMBLY



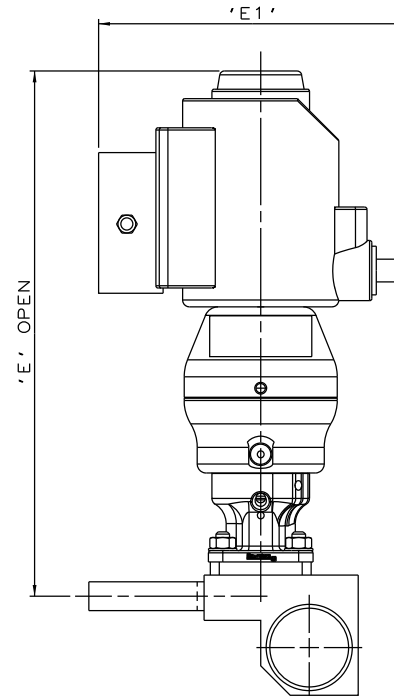
PES BONNET
ASSEMBLY



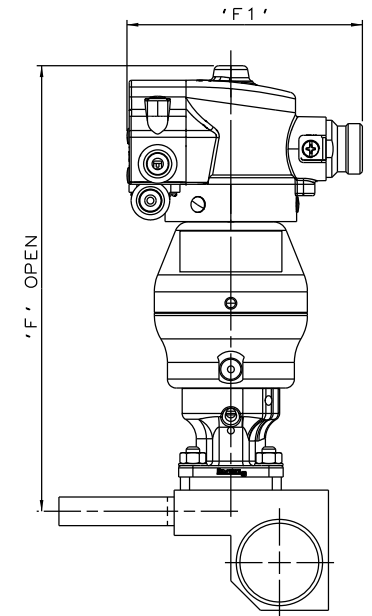
EC ACTUATOR
(ALL MODES)



*S360 ACTUATOR



*S360 ACTUATOR
WITH I-VUE SENSOR



*S360 ACTUATOR
WITH M-VUE SENSOR

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Title
SCHEDULE OF LEADING DIMENSIONS FOR DN15/0.50 WEIR
T-BODY (DN15/0.50 BRANCH) WITH BUTT WELD ISO 1127 S1 ENDS.
FITTED WITH TOPWORKS OPTIONS

Drawn RI	Date 09.05.17	UNCONTROLLED IN HARD COPY FORMAT
Checked RND	Date 09.05.17	
First Angle Projection Method E	DO NOT SCALE	Drawing No. WEB-074-ASSY
		Issue. 1

* DIMENSIONS SHOW MAXIMUM ENVELOPE FOR ALL MODES

BRANCH SIZE	A		A1		B		B1		C		C1		D		D1		E		E1		F		F1		
mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
DN15	0.50	88.7	3.49	62.0	2.44	111.7	4.40	62.0	2.44	115.7	4.56	70.0	2.75	139.7	5.50	67.5	2.66	235.7	9.28	136.0	5.35	200.0	7.87	103.8	4.09